

Technical Newsletter

SUBJECT: *TURNTABLE MOTOR BT TINTMASTER*

PROBLEM: Lifetime of the BT Tintmaster turntable motor is not long enough.

CAUSE: Colorants are very heavy or tixotrop or needs to be stirred more often then the normal setting of each 4 hour, 3 minutes

SOLUTION: The turntable motor of the BT Tintmaster 24 canisters is stronger and, for the above mentioned cases, will give a longer lifetime.

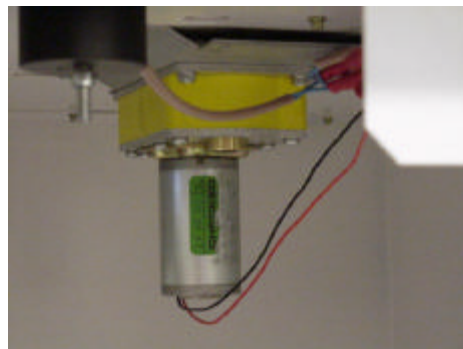
HOW: Take the normal turntable motor out, including the bracket.
Place the BT24 turntable motor and the new bracket in the same place.
(Part number: Motor 1861266-SP, Bracket 1808485-SP, 4 bolts M5x16)

Adjust the following setting with the Machtune program:

- | | | | | |
|-------------------------|------|-----|----|-----|
| 1. TURN HIGH PWM VALUE | from | 100 | to | 150 |
| 2. TURN LOW PWM VALUE | from | 65 | to | 100 |
| 3. TURN STOP (10 msec.) | from | 1 | to | 3 |



Turntable motor BT16 1860139-SP



Turntable motor BT24 1861266-SP

Please distribute these Newsletters to your sales and service people

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